**DIS471B-( )**

**DC INPUT**

**FIXED RANGE**

**PROCESS INDICATOR**

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**DESCRIPTION**

The DIS471B-( ) provides a 3½ digit display proportional to a DC input signal. Span of the input is factory set. The display controls are wide-ranging so that it can be calibrated to display engineering units. A complete set of engineering labels is sent with each DIS. All controls for calibration of the display are accessible by removing a gasketed front access panel. DIS instruments are gasketed and, when properly installed, are NEMA-4 rated for being waterproof.

Terminations are made to a screw terminal connector on the rear of the case.

**MOUNTING**

The DIS471B-( ) is designed to be mounted from the front panel through a standard horizontal 3.62” X 1.77” (1/8 DIN) cutout. Two mounting cam-screws allow the securing of the instrument to the panel from the front. To install in the cutout, turn the two cam-lock screws on the front panel counterclockwise until the cams move far enough toward the rear to clear the panel thickness. Insert the case through the panel cutout and turn the cam-lock screws clockwise until both are tight.

**CONTROLS**

To gain access, simply loosen the two screws and remove the gasketed CALIBRATION CONTROLS panel.

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**GROUNDING**

All DIS models should be properly grounded for safety and for minimum noise pickup. Connect the GROUND lug on the instrument’s rear panel to earth ground.

**CALIBRATION**

The DIS471B-( ) is supplied precisely calibrated to the range printed on the label. To recalibrate, proceed as follows:

**Changing the Display Range**

Connect a precision DC voltage or current source to the INPUT + and - terminals. (Refer to instrument’s label to determine the supply voltage and input range.) Refer to the following illustration for the next steps.

**FOR A DISPLAY SPAN (IN COUNTS) OF:**

<table>
<thead>
<tr>
<th>90 to 250</th>
<th>250 to 650</th>
<th>650 to 2000</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>2</td>
<td>3</td>
</tr>
</tbody>
</table>

Set the OFFSET % and POLARITY switch as per the following chart.

<table>
<thead>
<tr>
<th>FOR AN OFFSET (OF 2000 COUNTS) OF:</th>
<th>SET THE FOLLOWING</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 to 12.5%</td>
<td>SWITCH 'ON'</td>
</tr>
<tr>
<td>12.5% to 25%</td>
<td>3</td>
</tr>
<tr>
<td>25% to 50%</td>
<td>2</td>
</tr>
<tr>
<td>50% to 75%</td>
<td>1</td>
</tr>
</tbody>
</table>

For a negative offset, turn switch 4 ON; for positive offset, turn switch 5 ON.

**EXAMPLE:** For a display of 0/100.0, the following switches should be set:

- DISPLAY SPAN: SWITCH3
- DECIMALPOINT: SWITCH8
- OFFSET % AND POLARITY: NONE

**EXAMPLE:** For a display of 25.0 to 50.0, the following switches should be ON:

- DISPLAY SPAN: SWITCH2
- DECIMALPOINT: SWITCH8
- OFFSET %: (250 IS 12.5% OF 2000)
- OFFSET POLARITY: SWITCH5

Set the input for the low end value and adjust the display ZERO control for the desired reading on the display. Advance the input to the full scale value and adjust the display SPAN control for the desired reading. For maximum accuracy, repeat the procedure once or twice as the controls may interact slightly.

**Upscale/Downscale Display Action**

The normal/reverse switch at the front of the instrument allows either normal display action (reads upscale with increasing input) or reverse (reads downscale with increasing input). For example, if a display with 4/20 mA input is calibrated to read 00.0 to 100.0 at 4 mA, -100.0 at 20 mA. Recalibration by offsetting the zero adjustment allows a reading of +1.000.0 at 4 mA, 00.0 at 20 mA.

For reverse action set the input for the low-end value and adjust the display ZERO control for the desired high-end reading on the display. Advance the input to the full scale value and adjust the display SPAN control for the desired low-end reading. Repeat until both are correct.

Sometimes the effective range can be changed by recalibrating the display; for example, a display range of 0.0 to 150.0 at 0 to 10 volts input is equivalent to 00.0 to 75.0 at 0 to 5 volts.

The display will track inputs above and below the stated range. For example, a display calibrated to 0.0 to 100.0 display with 0 to 10 VDC input will read -100.0 at -10 volts, 199.0 at 19.90 volts.

**WARRANTY**

The DIS Series of products carry a limited warranty of 5 + 5 years. In the event of a failure due to defective material or workmanship, during the 5 year period, the unit will be repaired or replaced at no charge. For a period of 5 years after the initial 5 year warranty, the unit will be repaired, if possible, for a cost of 10% of the original purchase price.

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**SPECIFICATIONS**

**INPUT RANGE**

<table>
<thead>
<tr>
<th>Voltage</th>
<th>Current</th>
</tr>
</thead>
<tbody>
<tr>
<td>0/50 mV</td>
<td>0/1 mA</td>
</tr>
<tr>
<td>0/100 mV</td>
<td>4/20 mA</td>
</tr>
<tr>
<td>0/1 V</td>
<td>0/20 mA</td>
</tr>
<tr>
<td>1/5 V</td>
<td>10/50 mA</td>
</tr>
<tr>
<td>0/5 V</td>
<td>0/100 mA</td>
</tr>
<tr>
<td>0/10 V</td>
<td>0/100 mA</td>
</tr>
<tr>
<td>-10/10 V</td>
<td>0/500 mA</td>
</tr>
<tr>
<td>0/20 V</td>
<td>0/1 A</td>
</tr>
</tbody>
</table>

**INPUT IMPEDANCE**

<table>
<thead>
<tr>
<th>Voltage</th>
<th>Current</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.8 mA to 32 mA</td>
<td>61.9 ohm</td>
</tr>
<tr>
<td>32 mA to 256 mA</td>
<td>4 ohm</td>
</tr>
<tr>
<td>256 mA to 1 A</td>
<td>0.25 ohm</td>
</tr>
</tbody>
</table>

**ACCURACY**

±0.05% of span plus 1 digit

**LINEARITY**

± 1 digit

**COMMON MODE REJECTION**

100 dB, DC to 60 Hz

**OPERATING TEMPERATURE**

14°F to 140°F (-10°C to 60°C)

**TEMPERATURE STABILITY**

±0.02% of span/°C max

**INPUT-TO-LINE BREAKDOWN**

**VOLTAGE**

1500 VAC rms

**DISPLAY**

- Digit Size: .56" LED, 3½" digits, ±1999 indication
- Decimal Point: 1.9.9.9
- Control Range:
  - Zero: -1999 to +1999
  - Span: min span 100/max 1999
- Update Rate: 3/sec
- Reverse Display:
  - Switch selectable
  - Reads downscale with increasing input

**POWER**

24 VDC ±10% (2 W max)

**CASE DIMENSIONS INCHES [mm]**

- Front View
- Top View
- Right Side View
- Back View
- Panel Cutout

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